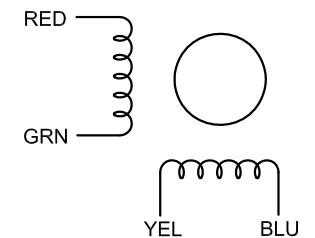


SPECIFICATION	CONNECTION	BIPOLAR
AMPS/PHASE		6.00
RESISTANCE/PHASE(Ohms)@20°C		1.00±10%
INDUCTANCE/PHASE(mH)@1KHz		24.00±20%
HOLDING TORQUE(Nm)[lb-in]		30.00[265.72]
STEP ANGLE(°)		1.80
STEP ACCURACY(NON-ACCUM)		±5.00%
ROTOR INERTIA(g-cm²)		16200.00
TEMPERATURE RISE:MAX.80°C (MOTOR STANDSTILL;FOR 2PHASE ENERGIZED)		
AMBIENT TEMPERATURE -20°C~-50°C[-4°F~122°F]		
INSULATION CLASS B 130°C[266°F]		
DIELECTRIC STRENGTH 500VAC FOR 1MIN.(BETWEEN THE MOTOR COILS AND THE MOTOR CASE)		
INSULATION RESISTANCE 100 Mohm (UNDER NORMAL TEMPERATURE AND HUMIDITY)		
AMBIENT HUMIDITY MAX.85%(NO CONDENSATION)		

TYPE OF CONNECTION (EXTERN)		MOTOR	
PIN NO	BIPOLAR	LEADS	WINDING
1	A —	RED	
2	A\ —	GRN	
3	B —	YEL	
4	B\ —	BLU	

FULL STEP 2 PHASE-Ex. ,  
WHEN FACING MOUNTING END (X)

STEP	A	B	A\	B\		CCW
1	+	+	-	-		
2	-	+	+	-		
3	-	-	+	+		
4	+	-	-	+		



APVD		4.16.2019
CHKD		
1:2	DRN	
SCALE	SIGNATURE	DATE

**STEPPER MOTOR**

**42HS80-6004S**